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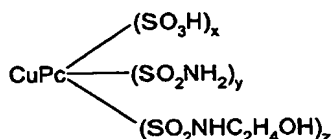
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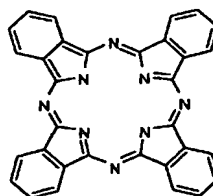
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(54) Title: PHTHALOCYANINE COMPOUNDS USED IN INKS



(1)



(2)

(57) **Abstract**—Ink comprising a compound of Formula (1) and salts thereof: Formula (1) wherein: Pc represents a phthalocyanine nucleus of Formula (2); Formula (2) x is greater than 0 and less than 1.8; y and z are both greater than 0; and the sum of (x+y+z) is 2.4 to 4.5; and a liquid medium. Also an ink-jet printing process, a material printed with an ink of the invention and an ink jet printing cartridge containing an ink of the invention.

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